

# MC-DUR 1900

Chemical-resistant, crack-bridging, conductive epoxy resin coating with increased abrasion resistance



## PRODUCT PROPERTIES

- Two-component, pigmented epoxy resin coating for use in industrial areas
- Increased crack-bridging properties and increased mechanical and chemical resistance
- Product is available in smooth or anti-skid finishes, conductive smooth finish

## AREAS OF APPLICATION

- Coating for areas exposed to combined chemical and mechanical load
- For use in industrial areas or similar
- REACH-assessed exposure scenarios: periodical water-contact, periodical inhalation, application

## APPLICATION ADVICE

**Substrate Preparation/Mixing:** See leaflets "General Application Advice": "Industrial Flooring - Substrate and Substrate Preparation" and "Reactive Resins".

**Priming:** Use MC-DUR 1200 VK, please refer to technical data sheet "MC-DUR 1200 VK".

**Scratch coat:** MC-DUR 1200 VK and oven-dried quartz-sand (0.1 - 0.3 mm). Please refer to technical data sheet "MC-DUR 1200 VK".

**Application:** MC-DUR 1900 is applied 12 to 24 hours after application of the scratch coat, using a steel float, adjustable screeding tools or a rubber squeegee and then deaerated with a spiked roller. To achieve crack-bridging properties a coverage of approx. 2 kg/m<sup>2</sup> must be applied. To obtain higher surface friction finishes the previously filled coat is immediately strewn in excess (approx. 5 - 6 kg/m<sup>2</sup>) with oven-dried quartz-sand (e.g. 0.3 - 0.8 mm or coarser). After curing, the loose sand is removed and the top coat applied. The top coat is applied cross-wise with a rubber squeegee.

**Coating, conductive:** 12 to 24 hours after application of the scratch coat the earthing terminals are to be set in a maximum distance of 15 meters. Then the electrically conductive intermediate layer MC-DUR GLW is applied (see technical data sheet "MC-DUR GLW"). The coating with MC-DUR 1900 must not be thicker than 2 mm (max. 2.7 kg/m<sup>2</sup>). If a conductive as well as a higher friction finish is required please ask for our technical advice.

**Application on vertical areas:** For sloped or vertical areas MC-DUR 1900 TX (thixotropic grade) can be used, or approx. 3 - 5 % by weight MC-Stellmittel TX 19 (MC-Thixotropic Agent TX 19) may be added to MC-DUR 1900.

**General Information:** Fibres are visible in the coating, accumulation of fibres is possible. Coverage, application times, resistance to foot traffic and time until full resistance are determined by temperature and site properties and condition. See also leaflet "General Application Advice - Reactive Resins". Concerning the batch colour consistency, please note the general information on the leaflet "General Application Advice - Reactive Resins". Exposure to chemicals and UV-light may cause colour changes, which usually do not affect the properties and usability of the coating. Mechanically and chemically exposed surfaces are subject to wear and tear. Regular check-ups and continuous maintenance are advised.

## TECHNICAL VALUES & PRODUCT CHARACTERISTICS

Characteristic	Unit	Value	Comments
Mixing ratio	mass fractions	4 : 1	base component : hardener component
Density	g/cm <sup>3</sup>	approx. 1.4	
Viscosity	mPa · s	approx. 3,300	at 20° C and 50 % rel. humidity
Working time	minutes		
10 kg container		approx. 40	at 20° C and 50 % rel. humidity
30 kg container		approx. 35	at 20° C and 50 % rel. humidity
Accessible after	hours	approx. 12	at 20° C and 50 % rel. humidity
Resilient after (mechanically)	days	3	at 20° C and 50 % rel. humidity
Resilient after (mechanically full)	days	7	at 20° C and 50 % rel. humidity
Resilient after (chemical full)	days	7	at 20° C and 50 % rel. humidity
Application conditions	°C	≥ 10 ≤ 30	air, substrate and material temperatures
	%	≤ 85	rel. humidity
	K	3	above dew point
Consumption	kg/m <sup>2</sup>	approx. 1.4 - 2.8	

All technical values are laboratory results determined at 21°C ±2°C and 50% relative humidity.

Equipment cleaning agent	MC-Reinigungsmittel U
Colour	MC-grey, approx. RAL 7023, approx. RAL 7032, other colours on request
Delivery form	bidons de 10 and 30 kg
Storage	Can be stored in cool (below 20°C) and dry conditions for 12 months in original unopened packs. Protect from frost.
Packaging disposal	Make sure single-use containers are completely empty.
EU Regulation 2004/42 (Decopaint Directive)	RL2004/42/EG Allj (500 g/l) ≤ 500 g/l VOC

### Safety instructions

Please note the safety information and advice given on the packaging labels and safety data sheets. GISCODE : RE90

**Note:** The information contained in this data sheet is based on our experience and is correct to the best of our knowledge. It is, however, not binding. It will need to be adapted to the requirements of the individual structure, to the specific application and to non-standard local conditions. Application-specific conditions must be checked in advance by the planning engineer/specifier and, where different from the standard conditions indicated, will require individual approval. Technical advice provided by MC's specialist consultants does not replace the need for a planning review by the client or its agents in respect of the history of the building or structure. Subject to this prerequisite, we are liable for the correctness of this information within the framework of our terms and conditions of sale and delivery. Recommendations of our employees deviating from the information given in our data sheets are only binding for us if they are confirmed in writing. In all cases, the generally accepted rules and practices reflecting the current state of the art must be observed. The information given in this technical data sheet is valid for the product supplied by the country company listed in the footer. It should be noted that data in other countries may differ. The product data sheets valid for the relevant foreign country must be observed. The latest technical data sheet shall apply to the exclusion of previous, duly superseded versions; the date of issue in the footer must be observed. The latest version is available from us on request or may be downloaded from our website. [2400022521]